

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: BUSHING		
<b>Job Number</b>	: 33578				
<b>Estimate Number</b>	: 11377				
<b>P.O. Number</b>	:	<b>Part Number</b>	: D33951		
<b>This Issue</b>	: 7/17/2007 <b>S.O. No.</b> :	<b>Drawing Number</b>	: D3395 REV A		
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A		
<b>First Issue</b>	: / / <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b>	: A		
<b>Previous Run</b>	: 32783	<b>Material</b>	: N/A		
<b>Written By</b>	: _____	<b>Due Date</b>	: 8/3/2007	<b>Qty:</b>	<del>50</del> <sup>100</sup> Um: Each
<b>Checked &amp; Approved By</b>	: _____				
<b>Comment</b>	: Est A 05.02.23 New issue KJ/JLM				

Job Number:

Seq. #:	Machine Or Operation:	Description :
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1.0	MDELRRNR0500	Delrin Round Bar .50"
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Comment: Qty.: 0.0656 f(s)/Unit Total : 3.2813 f(s)  
Delrin Round Bar .50" black  
Material: Ø0.500" Black Delrin Round Bar(  
M-DELRIN-R0.500)  
Identify for D3395-1  
Batch: 10105353 RD

20 HARDINGE HARDINGE CNC LATHE SMALL

Comment: HARDINGE CNC LATHE SMALL  
Turn as per Folio FA513 and Dwg D3395  
Deburr

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

40 QC8 SECOND CHECK

**Comment:** SECOND CHECK

50	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: 5A90

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 7/17/2007 1:59:13 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 33578

Part Number: D33951

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.10.01

*[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07.10.01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

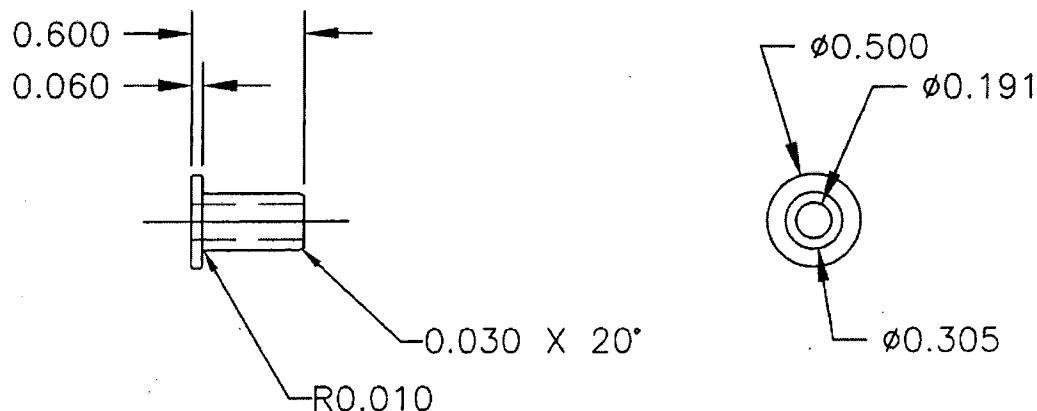




DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3395	REV. A SHEET 1 OF 1
DATE 05.03.10		TITLE BUSHING	SCALE 1:1
A	05.03.10	NEW ISSUE	

RELEASE

05-03-11



SHOP COPY  
RETURN TO  
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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 33578

**D3395-1 BUSHING**

- 1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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